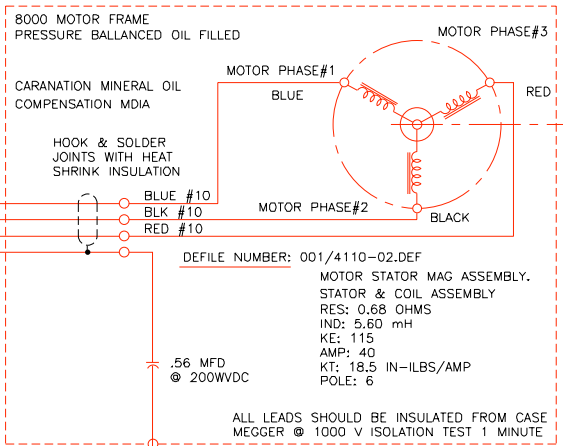


REFERENCE: E-8075-TH-9
THRUSTER UNDERWATER HARNESS

DATE	REV	ECO NUMBER	AUTH.	DR.	CK.



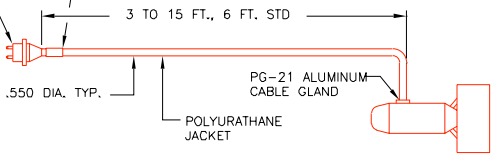
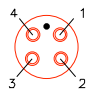
* STANDARD
SUBCONN
HPIL4M



TK=MEGGER 1000V @ 200 MEG OHMS
TO CASE.

HIGH DURABILITY WATER PROOF
HEAT SHRINK CABLE LABLE
E-8075-TH-9

SUBCONN HPIL4 M
LOCKING SLEEVE
INSTALLED, STANDARD



NO RESOLVER INSTALLED

*=UNDERWATER CONNECTOR
OPTION-01 DENOTES OPTIONAL
USER DEFINED UNDERWATER
CONNECTOR.

MATERIAL	QTY	DN: BL	4/25/02
PLATING		DN: CJN	5-16-02
TOLERANCES (UNLESS OTHERWISE SPEC.) XXX = ± .010 XXXX = ± .008 L. DIA = ± .002 D. DIA = ± .002 ANGULAR ± °			
ALL HARDCOATE ANODIZE PER MIL-A-8625C OR EQUIV. MASK AS INDICATED; BUILD UP PER SURFACE COLOR NATURAL (CLASS 1) ALL GOLD ALLOYS/WHITE #16 CHEMICAL FINISH ON UNPLATED ALUM. PARTS			
BREAK ALL SHARP EDGES R.016 MAX TYP ALL MACHINED SURFACES R5/ UNLESS OTHERWISE SPECIFIED			
PROPRIETARY AND COMPANY CONFIDENTIAL (C) COPYRIGHT 2002		DEEP SEA SYSTEMS INTERNATIONAL, INC. 308-940-0742 ASSEMBLY: ELECTRIC VECTOR THRUSTER 8000 SUB-ASSEMBLY TITLE: THRUSTER 8000 MOTOR ELECTRICAL HOOKUP DWG.52(DWG. NO. E-8051-TH-9) REV. B DATE: 05/16/02 SCALE: NONE SHEET 1 OF 1	